

Identifying energy cost saving solutions through the implementation of an energy efficiency approach Conducting an energy audit is the first essential step to ensuring a good definition of energy management actions.

Based on our in-depth knowledge of energy needs of different sectors, Tractebel supports its clients by providing customised energy audits. Our aim is to provide a service that pays for itself by putting money back into your company through smart energy efficiency solutions and actions.

# Our approach

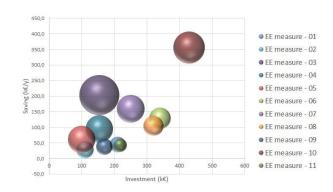
- We focus the audits on identifying commercially-viable energy, CO, and cost-saving projects
- A procedure in 3 inseparable phases
- Data collection (collecting documents, on-site observations, interviews, measures)
- Analysis (with technical expertise in energy systems, building envelope, analysis of actual consumption, theoretical calculations)
- Improvement measures (identification, quantification, ranking)
- Solutions attuned to each client's specificities & objectives as the result of a co-creation process

## Our added value

- Holistic approach in close collaboration with the client
- The use of powerful software tools for theoretical calculations providing more accurate energy saving potentials
- The use of several measurement and instrumentation tools for accurate data analysis
- Full report with matrix choice of appropriate improvement interventions based on benchmarking analysis, with costbenefit analysis

# **Client benefits**

- Fast, accurate identification of the best cost saving solutions to implement with lower payback in all aspects of energy generation and usage
- Action plans to invest in high-performance technologies available on the market:
- To gain competitiveness
- To reduce the energy bill
- Co-created approach: customer involvement in thinking and identifying improvements



# **Energy Audit:**

Our approach allows us to perform a detailed study of your current operations, to evaluate future needs according to your objectives and to define the optimisation possibilities, with or without investment, to improve your profitability.

Expert studies geared to help reach a relevant energy decision

## Scope

- The building envelope
- The energy systems
- The operation and maintenance
- The renewable energies

# **Techniques**

- HVAC
- Variable speed systems
- Insulation
- Airtightness
- Bioclimatism
- Data
- Lighting
- Waste recovery

# Methods

- Counting plan
- Fieldwork
- Instrumentation
- Modelling (software tools)

# Results

- **Energy balance**
- Potential for savings
- Optimization
   Solutions
- Action plans
  - Works
  - Maintenance
  - Studies...

Objective: benefits through the implementation of an Energy Efficiency approach

# Some references

# **Energy Efficiency Solutions**

# **Automotive Industry: Belgium** Energy audit and energy management

#### Objective

Performing a complete Energy Efficiency audit of the whole industrial site comprising factories, offices and technical rooms with an operational energy management approach.

#### Solutions:

- Modification on cooling pumps
- Solution for shut-down of cooling machines during winter
- Changing technologies of some heat exchangers to improve their efficiency
- Optimisation measures in the secondary circuit
- Waste heat recovery solutions

#### Results

- 10% energy savings in 1 year
- Representing 40% of the whole client's Group effort on energy efficiency in 2016

# **Building: Belgium**Building Energy audit

#### Objective

Energy audit of a 12.000 m<sup>2</sup> building to ensure accordance with current updated energy and environmental legislation.

# Methodology:

 Data collection / On-site visit / Measurement / Analysis / Thermal load calculation / Improvement solutions with costs and benefits

#### Solutions

- Set point optimisations (boilers temperature, ventilation temperature, ventilation schedule)
- Boilers management system
- Heat recovery
- · Optimisation of lighting

#### Results

- Precisely identified energy savings potential
  18 technical solutions identified with
- 18 technical solutions identified with immediate profitability
- Selection of 8 solutions after "quickscan"
- Global simple payback < 1 year

# **Food Manufacturing: Italy**Energy audit of the CHP and HVAC systems

#### Objective:

Performing an Energy Efficiency audit to optimise the CHP and HVAC system to meet client's sustainability compass (reduce  $\mathrm{CO}_2$  emissions, water consumption...with projects that must have simple payback < 3 years).

#### Solutions:

- Re-assess and repair compressed air leaks
- Upgrade of HVAC Systems
   Valves % steam pine insula
- Valves & steam pipe insulation
- Waste heat recovery solutions on the process

#### Results:

- Increase of CHP efficiency by 18% (from 64% to 82%)
- 2 750 MWh energy savings per year (-28%)
- 530 000 € reduction in energy savings and operating costs
- CO<sub>2</sub> reductions of 1130 tons per year
- Global simple payback < 2,5 years